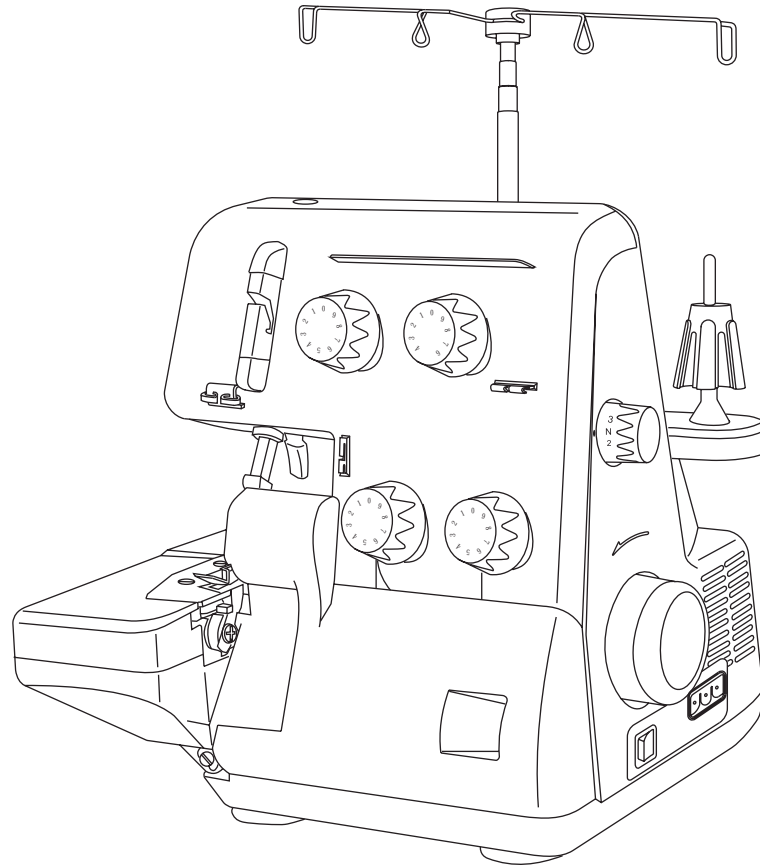
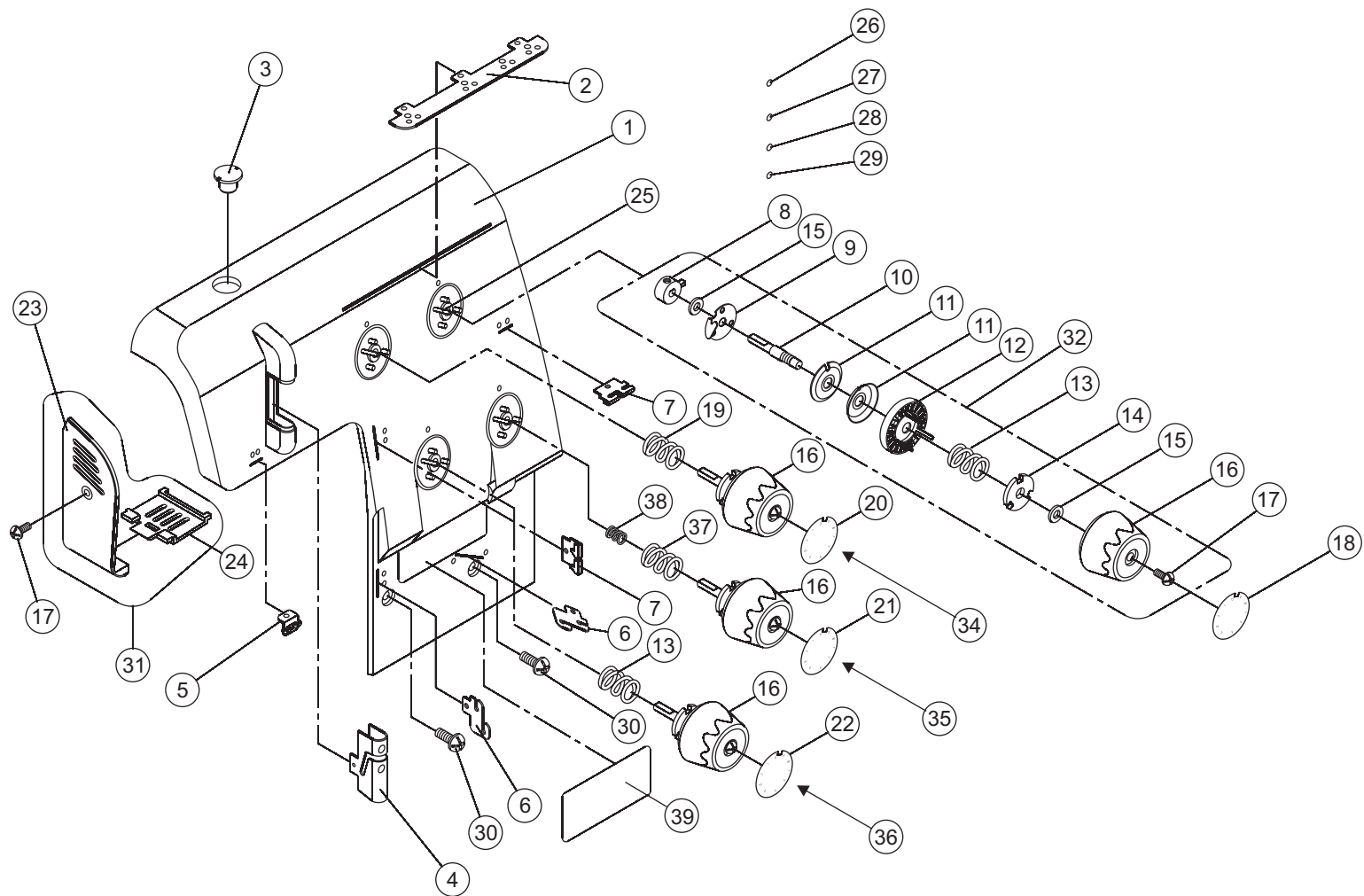


Parts List



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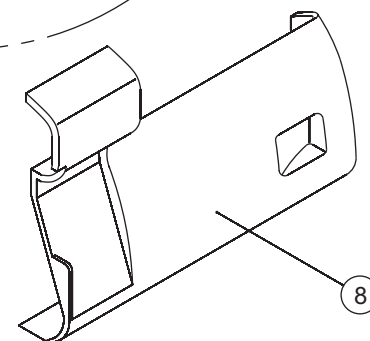
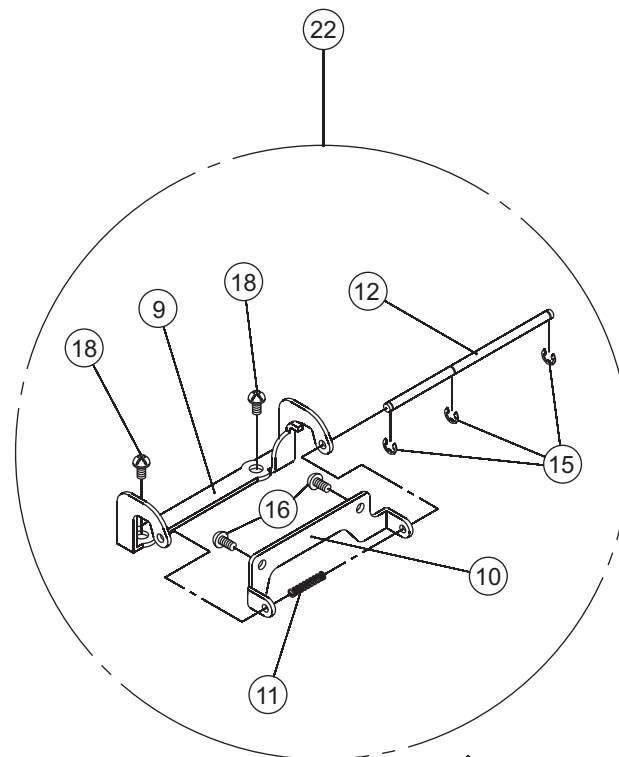
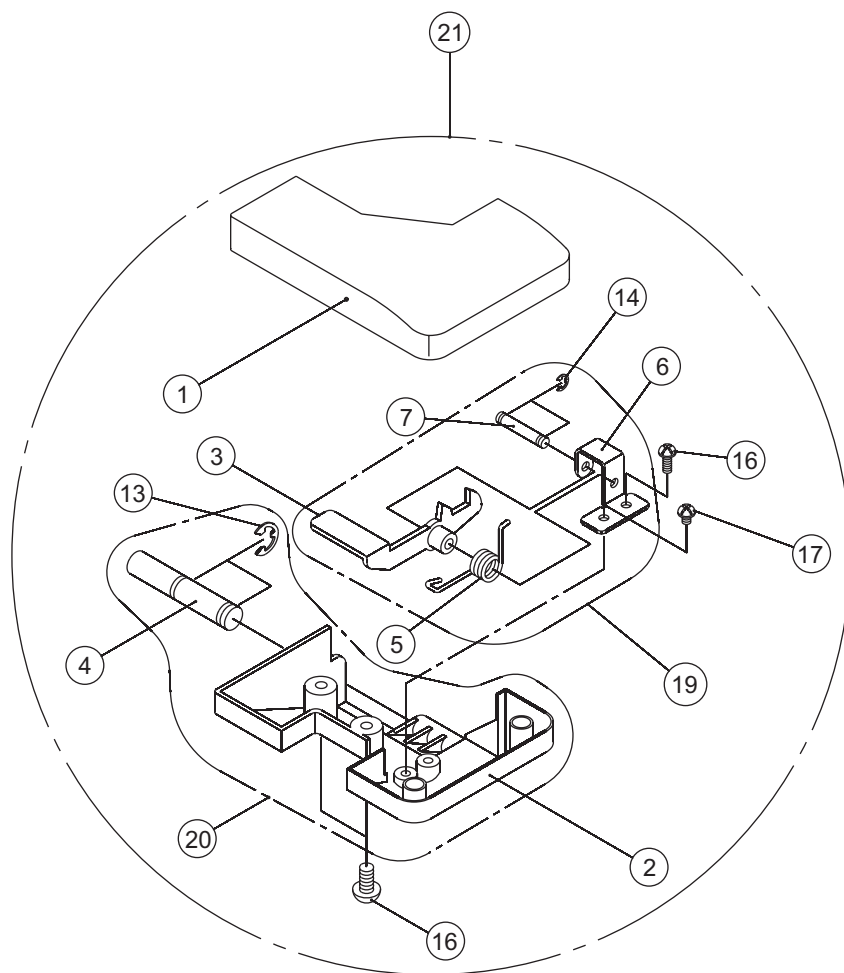
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1.Front cover/Tension dial/Bulb cover

No.	Parts No.	Parts Name
1	A11281567	Front cover
1-1	A11282567	Front cover set (included No. 2,4, 5,6,7,26,27,28,29,39)
2	A10621004	Thread guide plate (A)
3	A10471567	Regulate cover
4	A10491004	Thread take-up cover
5	A10641004	Needle thread guide(D)
6	A10611004	Looper thread guide(C)
7	A10601004	Looper (Needle) thread guide(B)
8	A10251000	Setting collar
9	A10711004	Tension dial slide plate
10	A10721000	Tension dial shaft
11	A10701004	Tension disc
12	A11451567	Tension regulate disc
13	A11491002	Tension spring
14	A11381000	Tension regulate nut
15	W05F10A03	Washer
16	A11441567	Tension dial
17	M03L06I04	Set screw
18	A11121211	Tension dial indication plate (red)
19	A11501001	Tension spring
20	A11111211	Tension dial indication plate(blue)

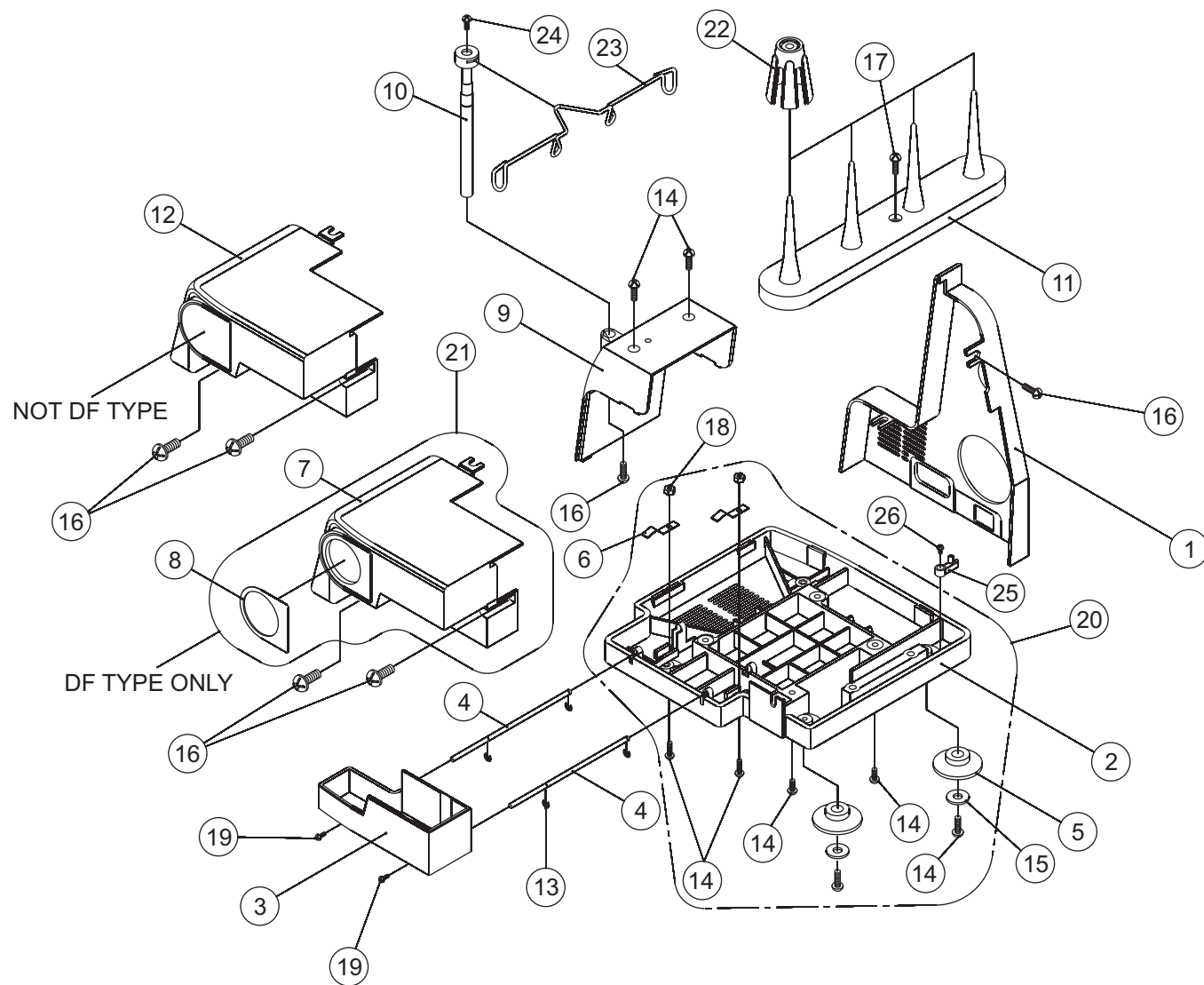
No.	Parts No.	Parts Name
21	A11141211	Tension dial indication plate(green)
22	A11131211	Tension dial indication plate(yellow)
23	A10461567	Bulb cover
24	A10451000	Bulb shielding plate
25	D02L16A01	Pin
26	A11481184	Color sticker(blue)
27	A11491235	Color sticker(red)
28	A11501162	Color sticker(yellow)
29	A11511250	Color sticker(green)
30	M04L10A06	Set screw
31	A10462000	Bulb cover complete set
32	A11442000	Tension dial complete set (right needle)
33	A11283000	Front cover complete set
34	A11632000	Tension dial complete set (left needle)
35	A11642000	Tension dial complete set (lower looper)
36	A11652000	Tension dial complete set (upper looper)
37	A11551006	Tension spring
38	C10081006	Tension spring
39	A2007A000	Thread guide sticker (A1)
39	A2008B000	Thread guide sticker (A2)
39	A20061000	Thread guide sticker (A3)
39	A40221000	Thread guide sticker (A4)



2.Sewing table/Looper cover

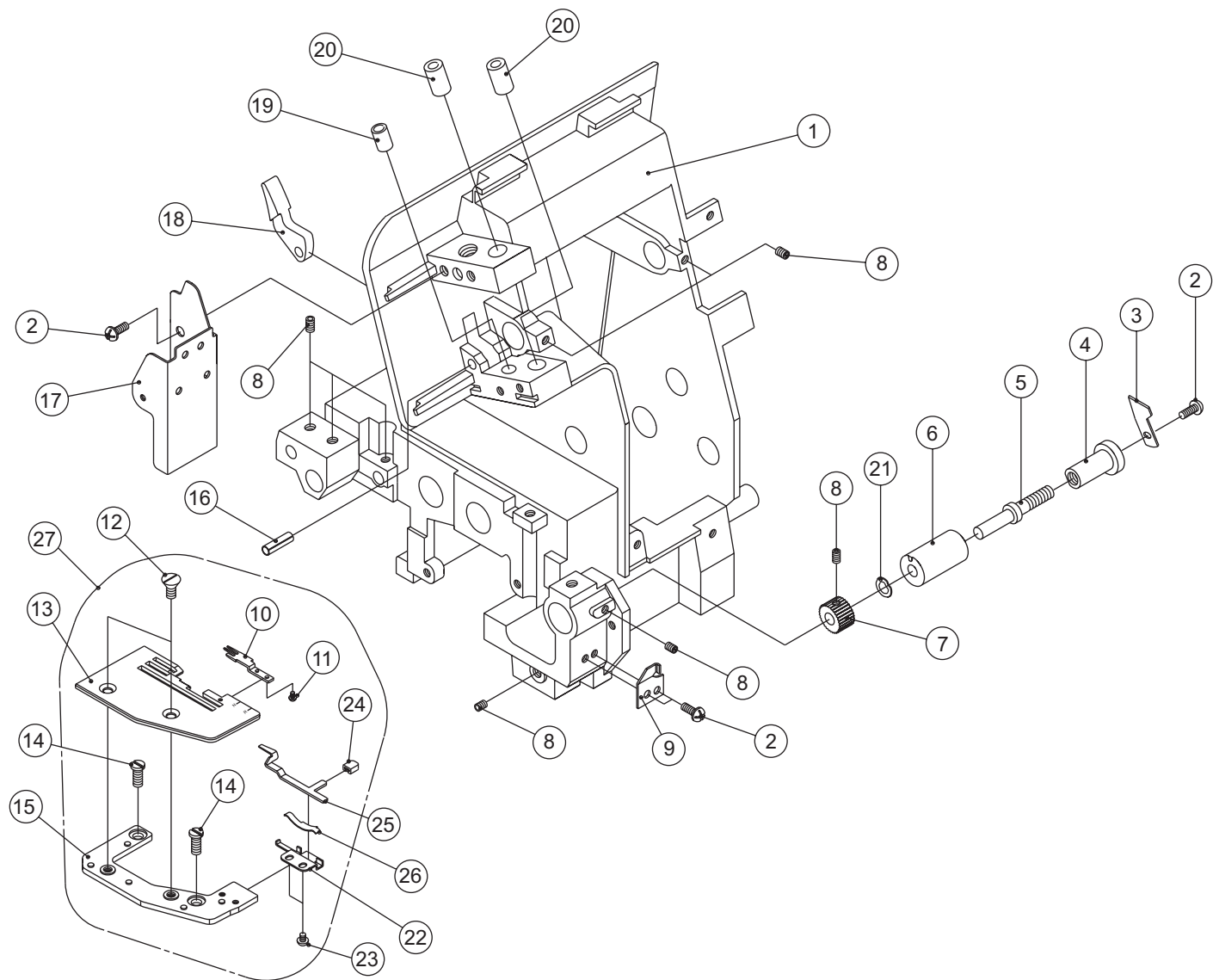
No.	Parts No.	Parts Name
1	A11321567	Sewing table cover
2	A11331567	Sewing table base
3	A10571004	Sewing table opening lever
4	A11181001	Sewing table shaft
5	A11091001	Opening lever spring
6	A10581001	Opening lever holder
7	A10771000	Opening lever shaft
8	A11291567	Looper cover
9	A10661001	Looper cover hinge (A)
10	A10651001	Looper cover hinge (B)
11	A11061001	Looper cover hinge spring

No.	Parts No.	Parts Name
12	A10631001	Looper cover hinge shaft
13	E06T08A04	E Ring
14	E04T06A04	E Ring
15	ETW-2.5	E Ring
16	M04L10C06	Set screw
17	M04L08C06	Set screw
18	M04L10A06	Set screw
19	A10573000	Sewing table opening lever set
20	A11332000	Sewing table base complete set
21	A11323000	Sewing table complete set
22	A10674000	Looper cover hinge set



3. Side cover/Base plate/Accessory box/Extension table/ Motor cover/Thread guide bar/Spool stand

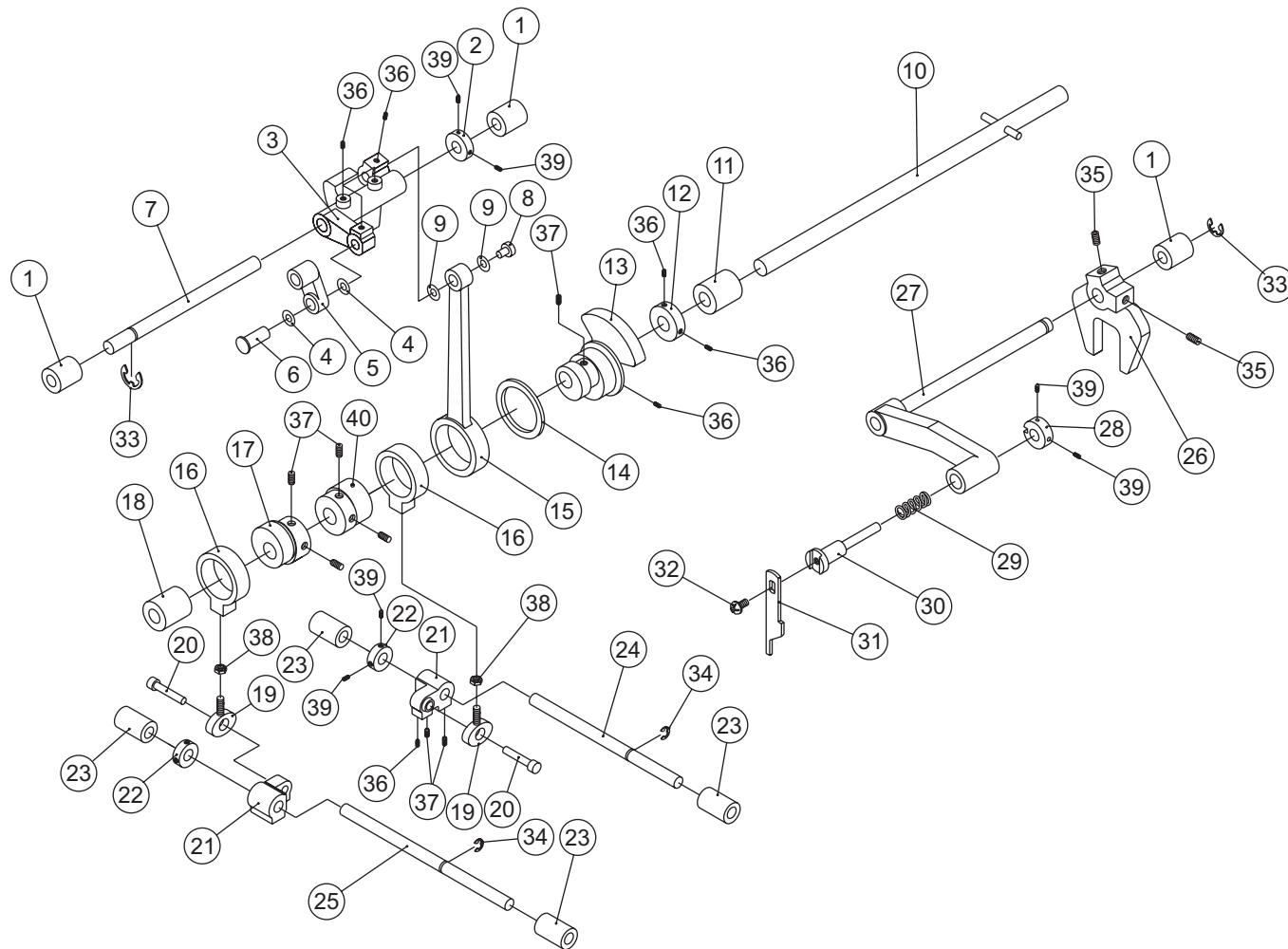
No.	Parts No.	Parts Name	No.	Parts No.	Parts Name
1	A11301567	Side cover	13	E03T06A04	E Ring
2	A11361567	Base plate	14	M04L12A06	Set screw
3	A11351567	Accessory box	15	W04F10A06	Washer
4	A10781001	Accessory box slide shaft	16	M04L08A06	Set screw
5	A11251000	Rubber	17	M04L12D06	Set screw
6	A10541001	Accessory box setting spring	18	M04H30A03	Nut
7	A40241567	Extension table (DF type)	19	M03L06I04	Set screw
8	A40211211	D.F. decorate plate	20	A11362000	Base plate complete set
9	A11311567	Motor cover	21	A40242000	Extension table complete set
10	B10422000	Extension bar			(DF Type)
11	A11371567	Spool stand	22	A1V011567	Cone holder
12	A20071567	Extension table	23	A11621000	Thread guide bar
			24	M04L08C04	Set screw
			25	B10551000	Micro switch contactor
			26	M03L08C02	Set screw



4. Machine frame/Lower Knife/Stitch plate

No.	Parts No.	Parts Name
1	A10051567	Machine Frame
2	M04L08A06	Set screw
3	A10531000	Lower knife
4	A10221000	Lower knife holder
5	A10731001	Cutting width knob shaft
6	A10211000	Lower knife holder bushing
7	A10891004	Cutting width knob
8	M04L06E01	Set screw
9	A10591001	Opening lever stopper
10	B10311004	Fixed lever
11	M02L03B03	Set screw

No.	Parts No.	Parts Name
12	116407H04	Set screw
13	A11271004	Stitch plate
14	M04L06J01	Set screw
15	B10331001	Stitch plate holder
16	D05L16A01	Spring pin
17	A10441002	Bulb holder
18	A10481000	Presser foot lifter
19	A10381000	Presser bar bushing
20	A10371000	Needle bar bushing
21	W05W09A01	Wave washer
22	B10341001	Moving lever holder
23	M03L04A03	Set screw
24	B10141567	Moving lever cover
25	B10321000	Moving lever
26	B10351000	Locating spring
27	B10304000	Stitch plate set



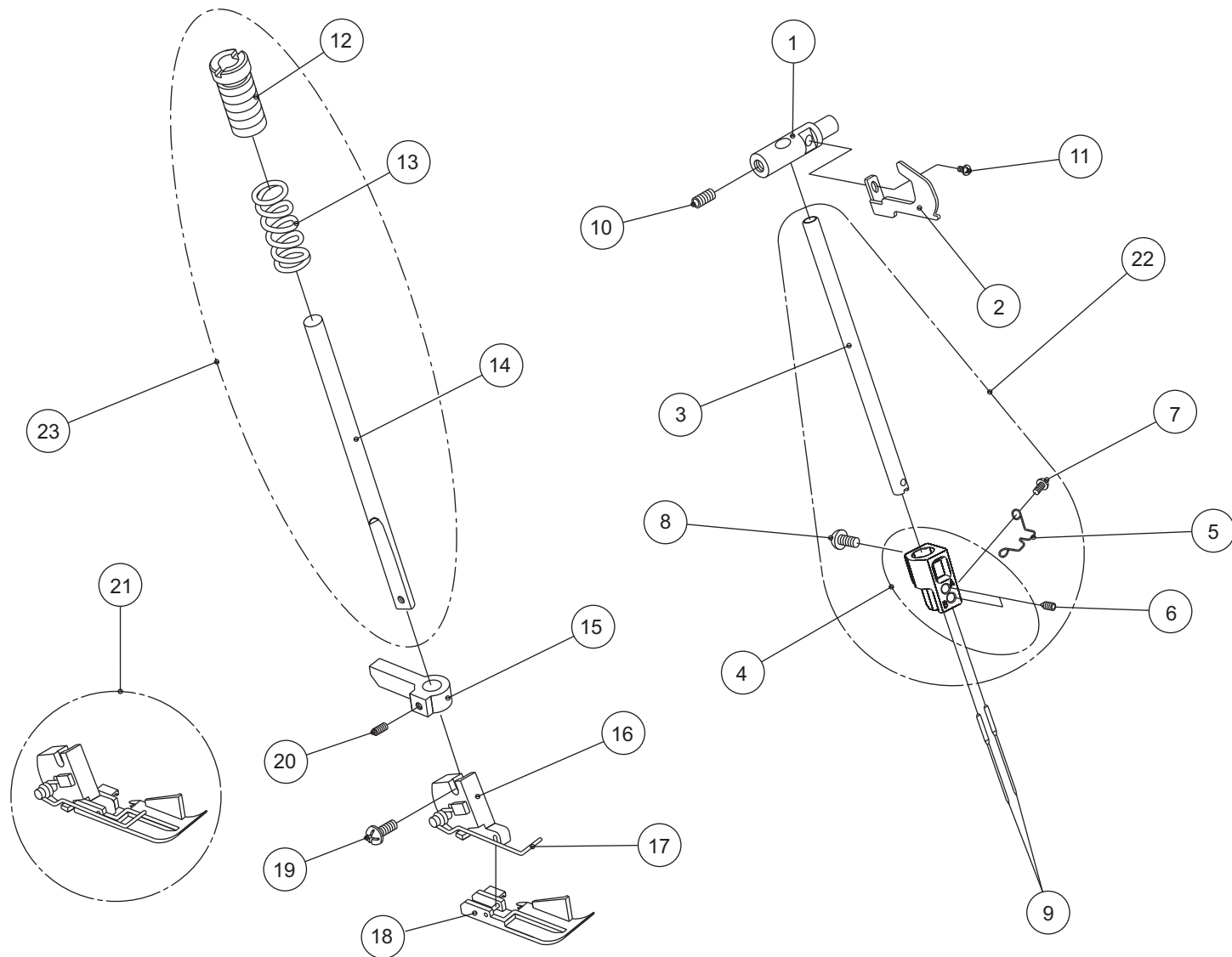
5. Main shaft/Upper knife

No.	Parts No.	Parts Name
1	A10391000	Upper knife arm shaft bushing
2	A10961001	Setting collar
3	A10321000	Needle bar crank
4	W06T12A00	Washer
5	A10061000	Needle bar link
6	A11191000	Needle bar link pin
7	A11001000	Needle bar link shaft
8	A11201000	Needle bar drive link pin
9	W07T12A00	Washer
10	A10902000	Main shaft set
11	A10341000	Main shaft bushing(A)
12	A10951001	Setting collar
13	A10291000	Needle bar cam
14	W28T34A00	Washer
15	A10081000	Needle bar drive link
16	A10071000	Looper link
17	A11561000	Looper cam (B)
18	A10351000	Main shaft bushing (B)
19	A11241000	Bearing
20	A10791000	Looper shaft link pin

No.	Parts No.	Parts Name
21	A10241000	Looper shaft link
22	A10941001	Setting collar
23	A10401000	Looper shaft bushing
24	A10801000	Upper looper shaft
25	A10811000	Lower looper shaft
26	A10301000	Fork
27	A10313567	Upper knife arm set
28	A11011001	Upper knife holder collar
29	A11051001	Upper knife spring
30	A10761000	Upper knife holder
31	A10521000	Upper knife
32	M04L08A06	Set screw
33	E06T08A04	E Ring
34	E05T06A04	E Ring
35	M06L08E01	Set screw
36	M04L06E01	Set screw
37	M05L06E01	Set screw
38	M05H38A06	Nut
39	M04L04E01	Set screw
40	A11571000	Looper cam (A)

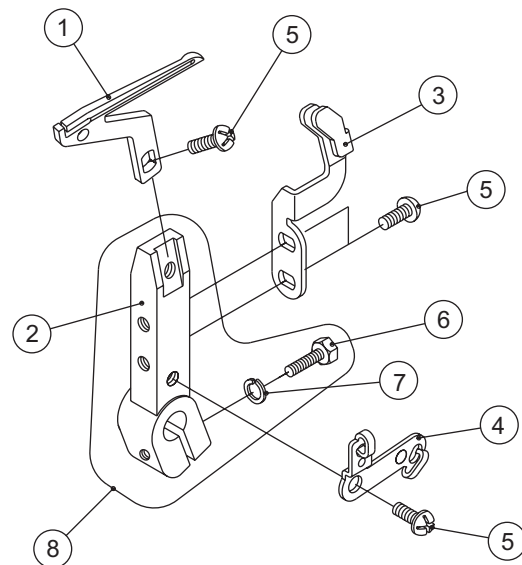
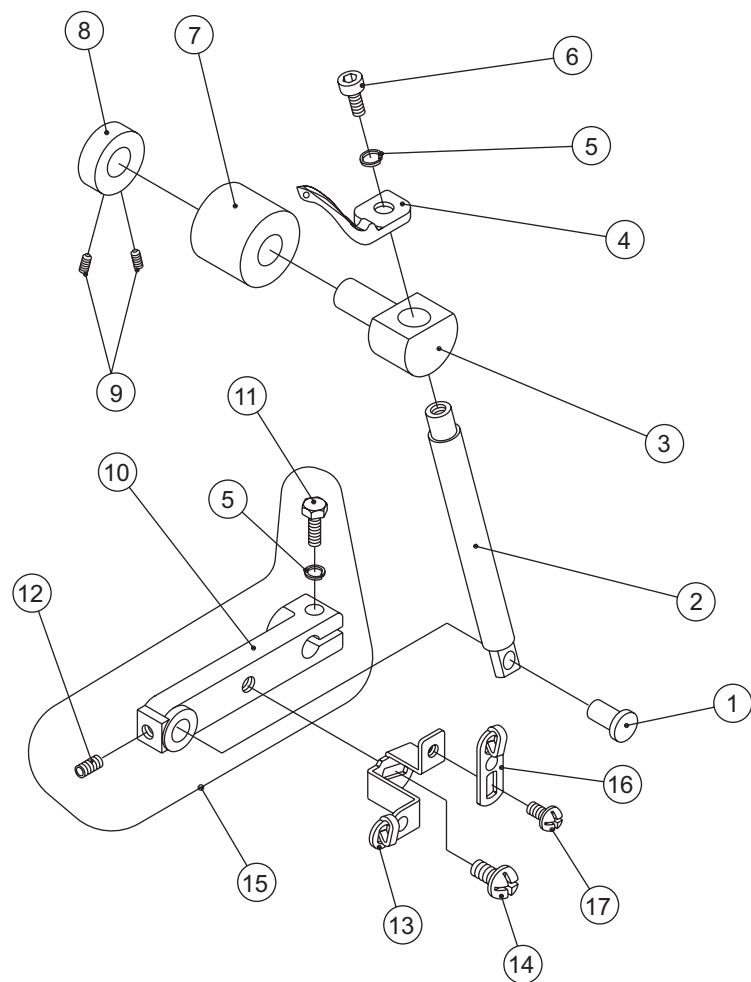
6. Handwheel/Stitch length dial

No.	Parts No.	Parts Name	No.	Parts No.	Parts Name
1	A11151211	Handwheel decorate plate	16	A10861001	Feed regulate holder shaft
2	M06L12I06	Set screw	17	E05T06A04	E Ring
3	W06F19A06	Washer	18	A10411000	Feed regulate holder bushing
4	A11401567	Handwheel	19	A10141000	Feed slide block
5	C20T12A01	C Ring	20	A10131000	Feed slide holder
6	M04L06E01	Set screw	21	A10121000	Feed regulate link
7	A10171000	Feed drive link	22	A10111000	Feed regulate cam
8	A10821000	Feed drive link pin (A)	23	A10101000	Feed regulate holder
9	A10191000	Feed link	24	M04L12A06	Set screw
10	M05L15G02	Set screw	25	A10091000	Feed regulate collar
11	W05S13A06	Spring washer	26	A10551001	Locating spring
12	A10831000	Feed drive link pin (B)	27	M04L06A06	Set screw
13	W06T14A00	Washer	28	A1122A001	Stitch length dial
14	A10161000	Feed cam slide block	29	A10741000	Feed regulate link pin
15	A10181000	Feed cam	30	D03L14A01	Spring pin
			31	E06T08A04	E Ring
			32	B10651567	Handwheel setting collar



7. Needle bar/Presser bar/Presser foot

No.	Parts No.	Parts Name	No.	Parts No.	Parts Name
1	A10841000	Needle bar setting link	13	A11041001	Presser bar spring
2	A10501004	Needle bar thread take-up lever	14	A10981000	Presser bar
3	G1286	Needle bar	15	A10231000	Presser bar setting link
4	E10102	Needle clamp complete set	16	A1A021004	Presser foot holder
5	A11101000	Needle clamp thread guide	17	A1A051001	Presser foot spring
6	M03L05H01	Set screw	18	A1A061004	Presser foot
7	M02L04I04	Set screw	19	096409A04	Set screw
8	010807A03	Set screw	20	M04L06E01	Set screw
9	A1K014000	Needle	21	A1A014000	Presser foot complete set
10	M05L06E01	Set screw	22	A10974000	Needle bar complete set (needles excluded)
11	M03L06I04	Set screw			
12	A10991004	Presser bar regulate screw	23	A10983004	Presser bar set(12.13.14 included)



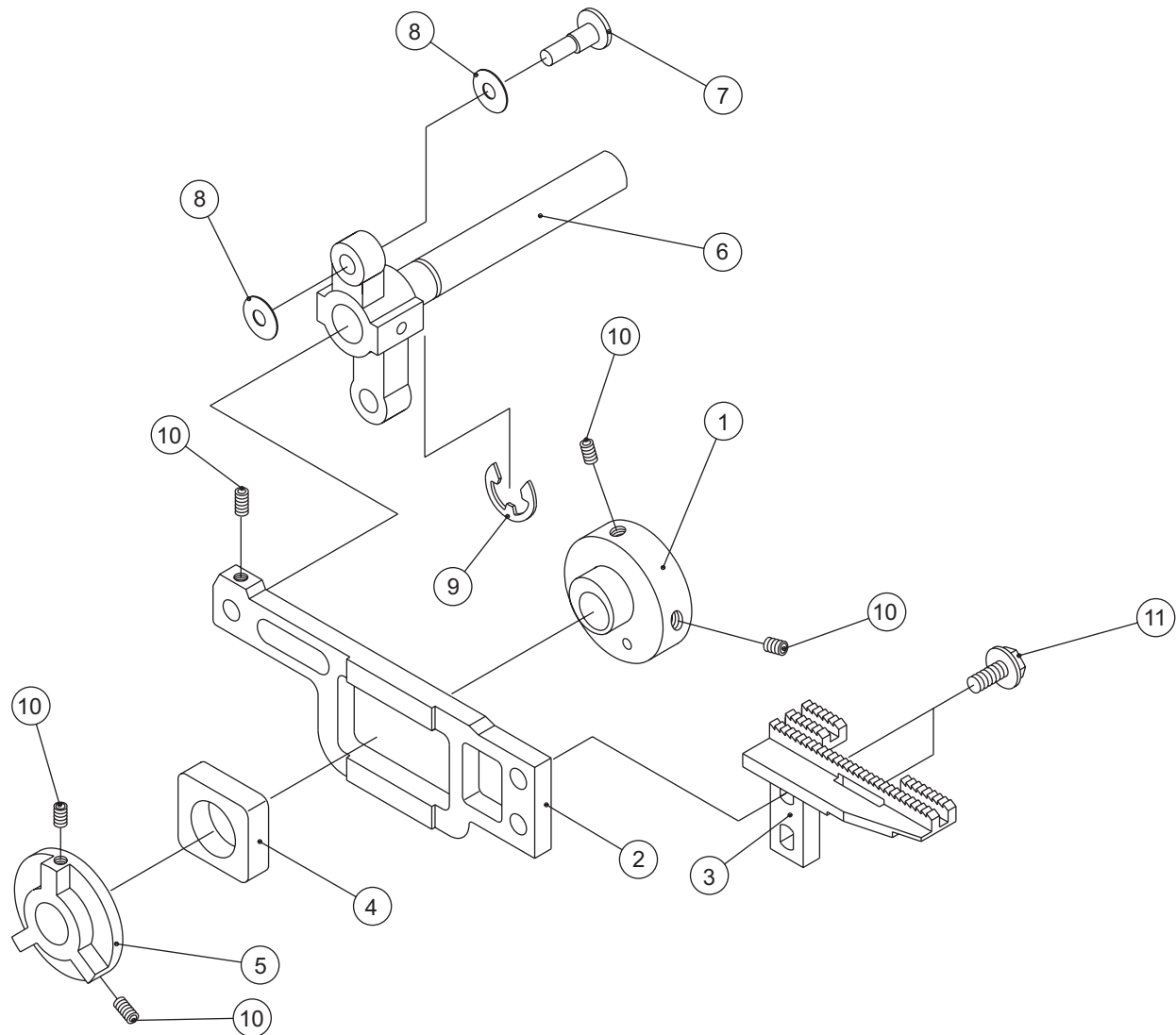
8. Upper looper/Lower looper

Upper looper

No.	Parts No.	Parts Name
1	A10931000	Slide shaft pin
2	A10911000	Slide shaft
3	A10921001	Slide shaft holder
4	A10431000	upper looper
5	W04S13A06	Spring washer
6	M04L10F01	Set screw
7	A10421000	Slide shaft holder bushing
8	A10941001	Setting collar
9	M03L06I04	Set screw
10	A10261005	Upper looper connecting arm
11	M04L16G02	Set screw
12	M04L06E01	Set screw
13	B10291004	Lower looper thread take-up lever
14	M04L08A06	Set screw
15	A10262000	Upper looper connecting arm set
16	B10281004	Upper looper thread take-up lever
17	M04L04E01	Set screw

Lower looper

No.	Parts No.	Parts Name
1	A20051000	Lower looper (A)
2	A20041005	Lower looper supporter (A)
3	A10561004	Needle guard
4	C10011004	Lower looper thread guide
5	010807A03	Set screw
6	M04L16G02	Set screw
7	W04S13A06	Spring washer
8	A20042000	Lower looper supporter set (A)

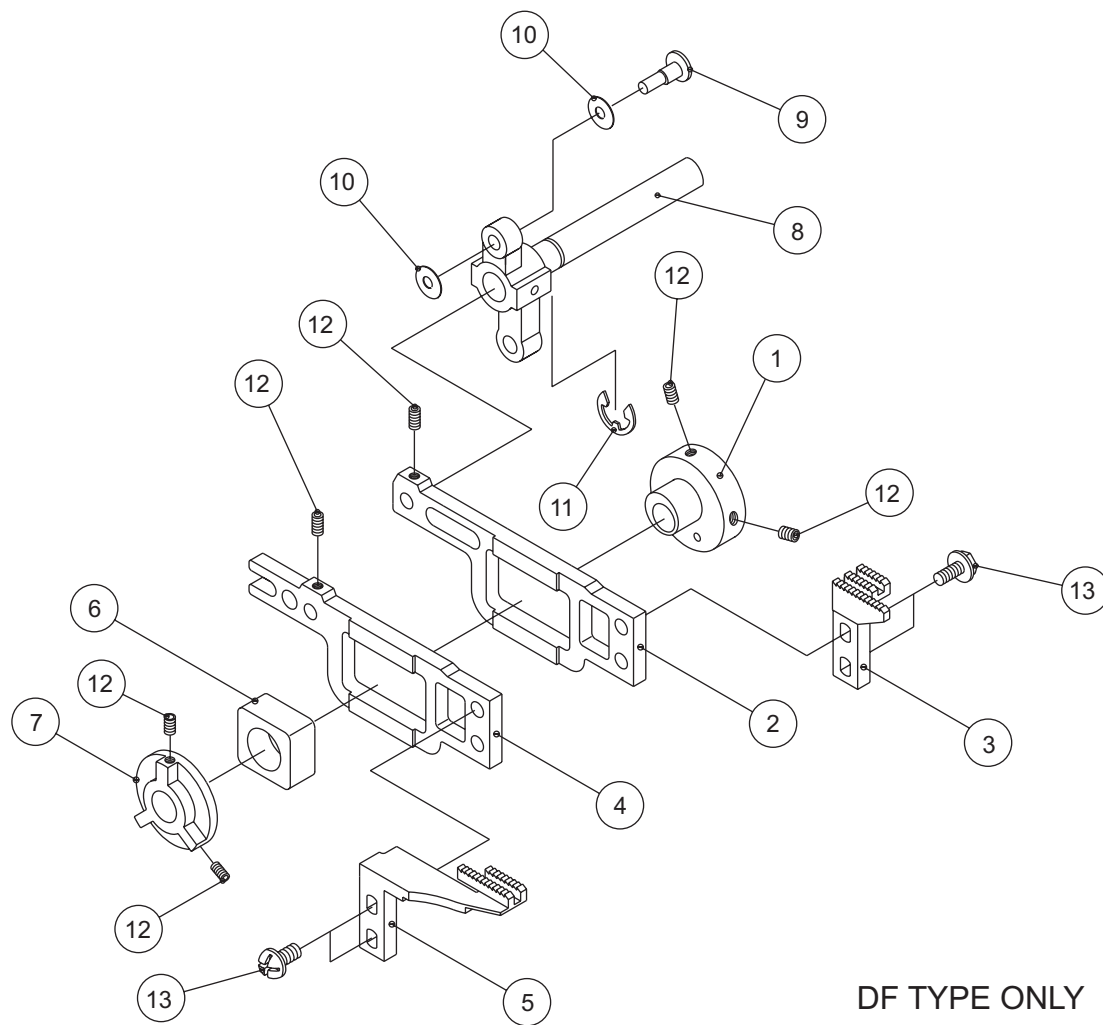


9. Feed dog

No.	Parts No.	Parts Name
1	A20021000	Feed dog cam
2	A10201000	Feed dog holder
3	A20011004	Feed dog
4	A20031000	Feed dog supporter slide block
5	A10151000	Setting collar
6	A10282000	Feed dog shake rod complete set
7	A10751000	Feed dog holder pin
8	W06T12A00	Washer
9	E06T08A04	E Ring
10	M04L06E01	Set screw
11	M04L10I02	Set screw

10. Differential feed (DF type only)

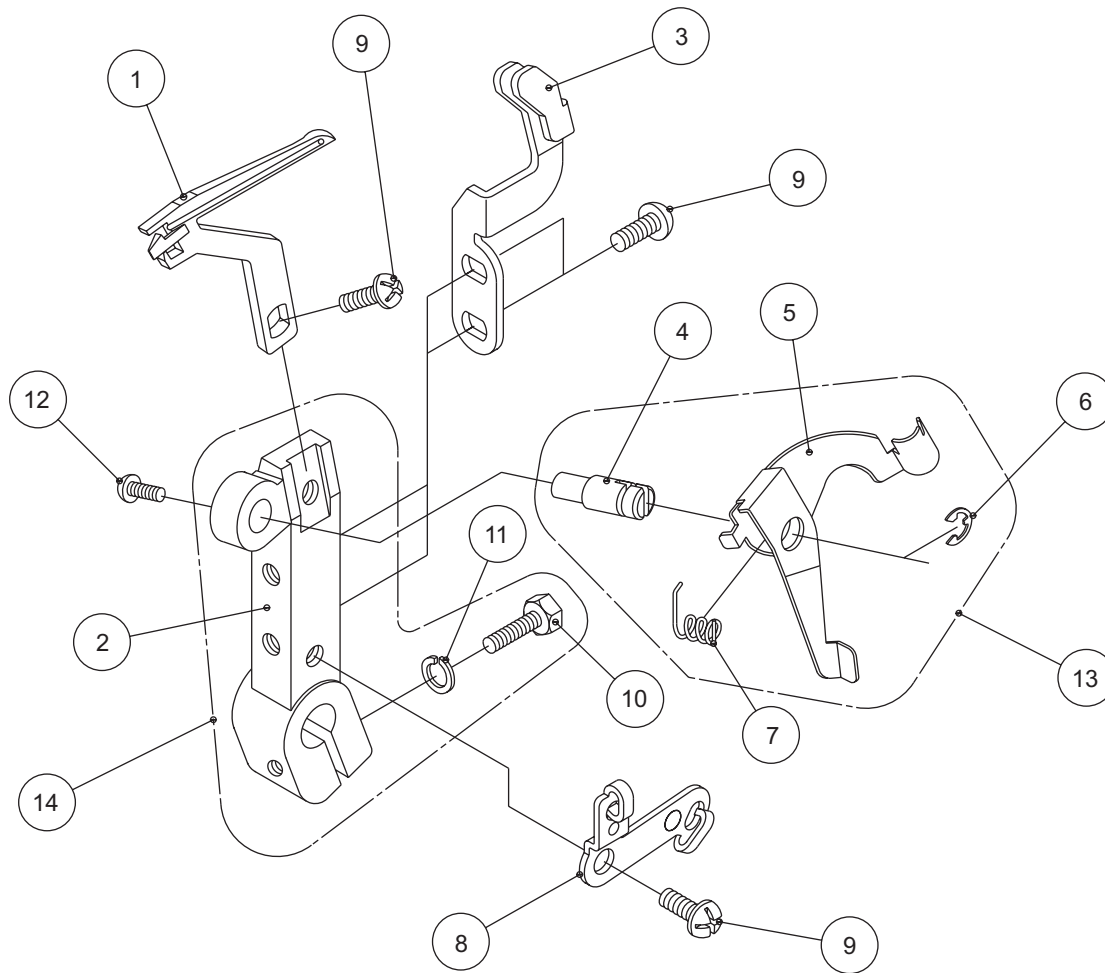
No.	Parts No.	Parts Name	No.	Parts No.	Parts Name
1	A40251567	Differential Feed dial	14	A40181000	D.F. regulate link pin
2	A40091000	D.F. regulate cam	15	A40131001	D.F. regulate holder
3	A40191001	D.F. setting spring	16	A40231001	Setting plate
4	A40151001	D.F. slide holder shaft	17	A40121001	D.F. regulate link
5	A40061000	D.F. slide holder	18	A40171000	D.F. link pin (B)
6	A10961001	Setting collar	19	A40101000	D.F. dial bushing
7	A40051000	D.F. slide block	20	M04L06E01	Set screw
8	A40111001	D.F. link	21	M04L08A06	Set screw
9	A40161000	D.F. link pin (A)	22	M03L06I04	Set screw
10	A10741000	Feed regulate link pin	23	E05T06A04	E R ing
11	A40071000	Feed dog supporter link	24	E04T06A04	E R ing
12	A10831000	Feed drive link pin (B)	25	E06T08A04	E R ing
13	A40141001	D.F. regulate holder shaft	26	M04L04E01	Set screw



DF TYPE ONLY

11. Feed dog (DF type only)

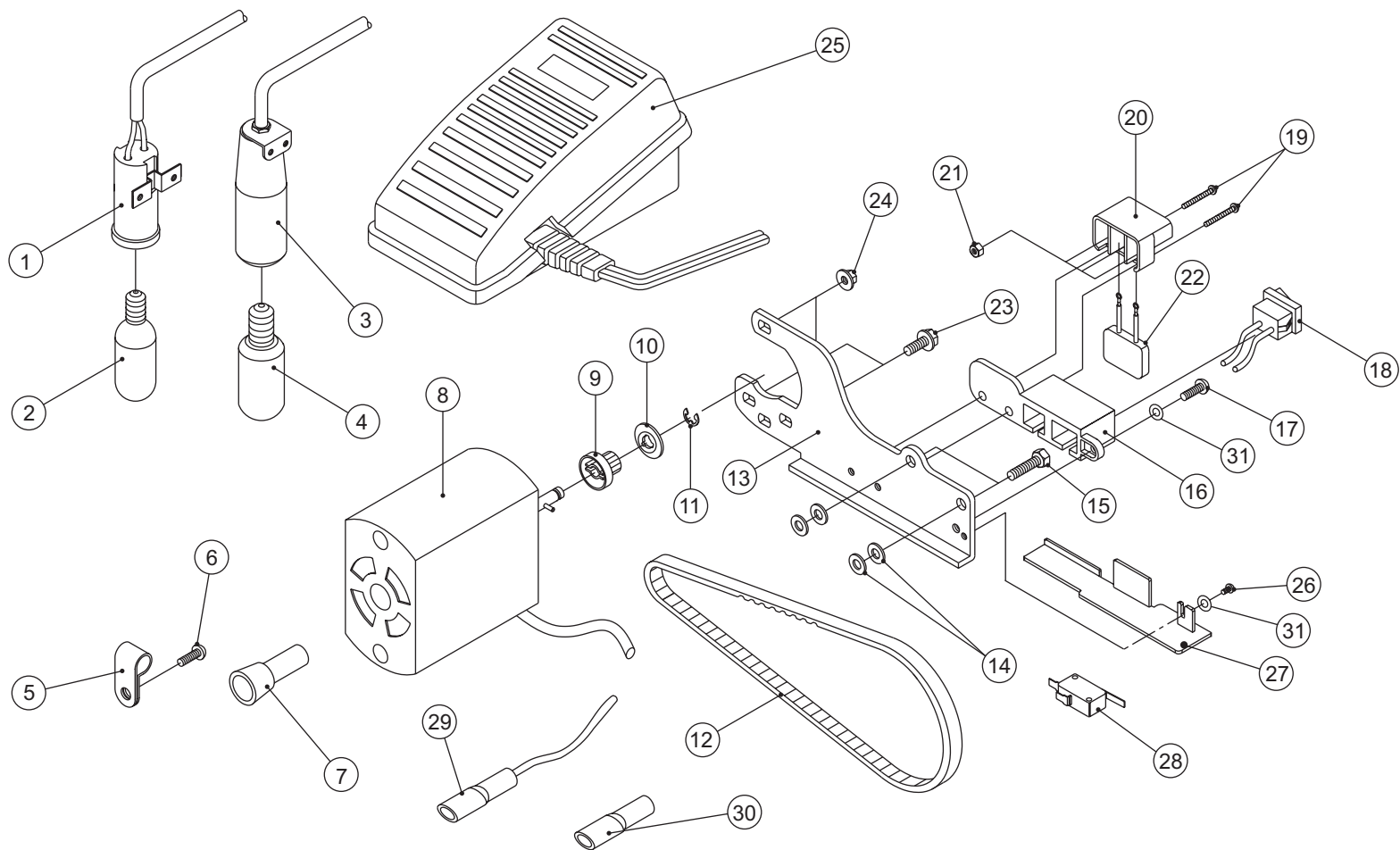
No.	Parts No.	Parts Name
1	A40031000	Feed dog cam
2	A10201000	Feed dog holder
3	A40021004	Feed dog (rear)
4	A40081000	Feed dog supporter (front)
5	A40011004	Feed dog (front)
6	A40041000	Feed dog supporter slide block
7	A10151000	Setting collar
8	A10282000	Feed dog shake rod complete set
9	A10751000	Feed dog holder pin
10	W06T12A00	Washer
11	E06T08A04	E Ring
12	M04L06E01	Set screw
13	M04L10I02	Set screw



LOWER LOOPER AUTO THREADER TYPE ONLY

12. Lower looper auto threader (Auto threader type only)

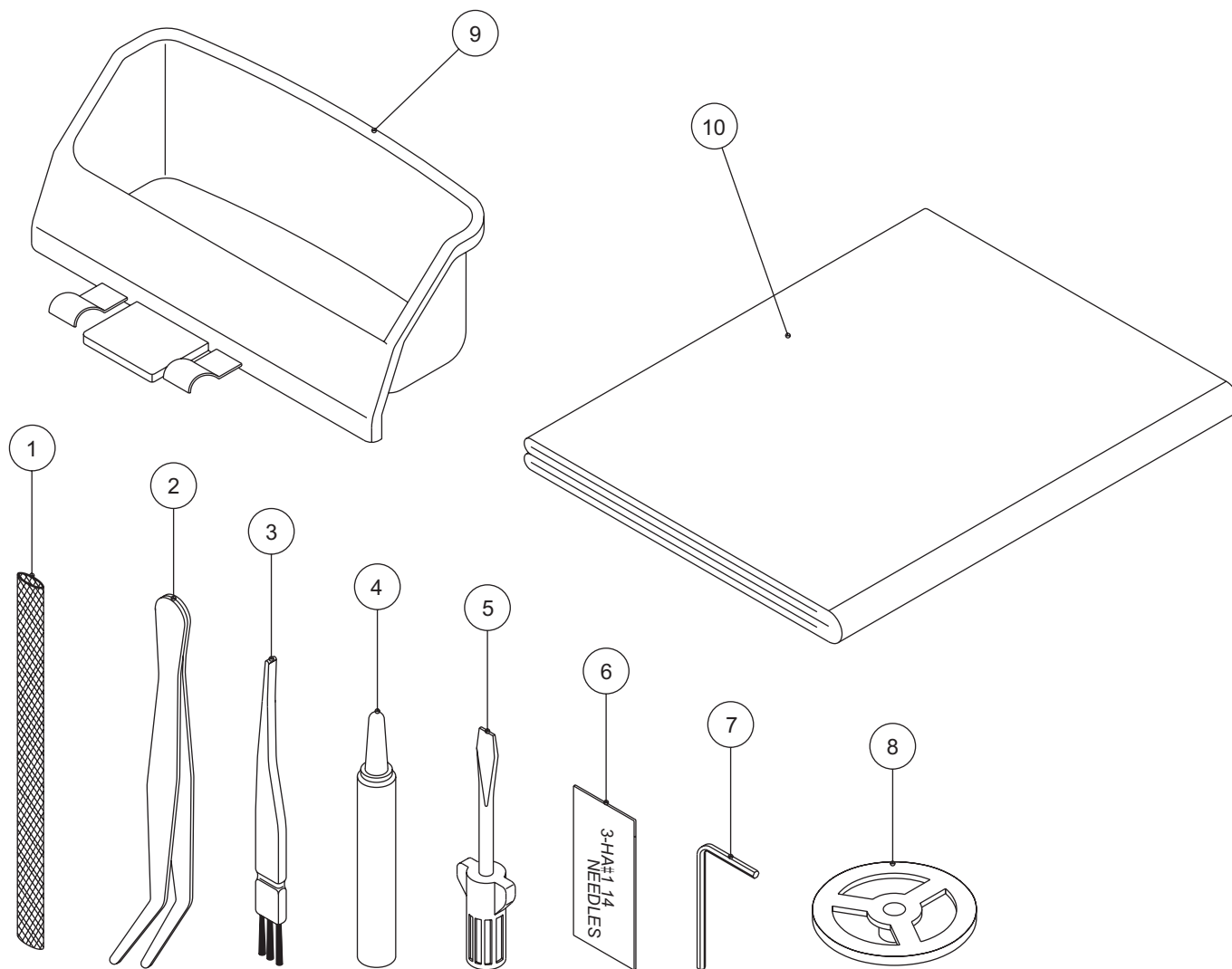
No.	Parts No.	Parts Name
1	A30021000	Lower looper (B)
2	A30011005	Lower looper supporter (B)
3	A10561004	Needle guard
4	A30041001	Auto threader shaft
5	A30031004	Auto threader
6	E04T06A04	E Ring
7	A30051001	Auto threader spring
8	C10011004	Lower looper thread guide
9	010807A03	Set screw
10	M04L16G02	Set screw
11	W04S13A06	Spring washer
12	M03L06I04	Set screw
13	A30032000	Auto threader set
14	A30012000	Lower looper supporter set (B)



13. Electronic parts

No.	Parts No.	Parts Name
1	EE0132000	Lighting set (100v)
1	EE0142000	Lighting set (120v)
2	EE0161000	Bulb (100v)
2	EE0171000	Bulb (120v)
3	EE0152000	Lighting set (240v) (Available for 220v/230v/240v)
4	EE0181000	Bulb (240v) (Available for 220v/230v/240v)
5	EE0201000	HW (1/4) Cord clip
5	EE032	(HW(5/16) cord clip for 120v)
6	M04L08A06	Ser screw
7	EE0191000	C4 End terminal
8	3M-803A404	Motor (100v)
8	KM-6390U	Motor (115v)
8	WM-298I-9	Motor (220v~230v)
8	WM-298I-926	Motor (220v)
9	A11411000	Timing belt pulley
10	A11421000	Timing belt pulley cover
11	E04T06A04	E Ring
12	A1O011000	Timing belt
13	A10881001	Motor supporter
14	W05F12A06	Washer
15	M05L15M02	Set screw
16	A11431567	Swith supporter

No.	Parts No.	Parts Name
17	M04L10A06	Set screw
18	EE0112000	Switch
19	M6837	Set screw
20	M6834Z	Machine socket
21	M9828	Nut
22	KC98-18A	Condenser
23	M9815A	Set screw
24	M6844A	Nut
25	4C-315A221	Foot controller (100v) Japan
25	4C-316B22	Foot controller (120v) U.S.A.
25	4C-326C22	Foot controller (220v) South Africa
25	4C-326C26	Foot controller (220v) Argentina
25	4C-316C24	Foot controller (220v) Korea
25	4C-316C28	Foot controller (220v) the Middle East
25	4C-326G22	Foot controller (230v) Europe
25	4C-326C25	Foot controller (240v) U.K.
25	4C-326C23	Foot controller (240v) Australia & New Zealand
26	M03L06I04	Set screw
27	B10571567	Micro switch insulation plate
28	EE0491000	Micro switch
29	EE0501000	Terminal w/transparent insulation tube
30	EE0511184	Terminal w/un-transparent insulation tube
31	W04F10A06	Washer



14. Accessories

No.	Parts No.	Parts Name
1	A1L011000	Net
2	A1G011000	Tweezers
3	A1I011000	Cleaning brush
4	A1E011000	Oiler
5	A1F011211	Screw driver
6	A1J013000	Needle x 3
7	A1H011001	Hexagon wrench
8	A1C011567	Spool caps
9	A1D011567	Chip box
10	A1U011000	Dust cover
11	A1Z014000	Accessories set (No. 1-8)