

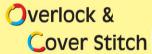


堅持簡單·完美設計

多項產品機構重要發明,並擁有國際專利權,

創新設計產品優良,操作簡單,

Merrylock。是您最佳的選擇。







Punching Machine











★榮獲優良產品設計獎

★榮獲創新研究獎

★榮獲國家發明獎金牌獎

★榮獲國家設計獎

創造趨勢·技術領先

- 1.Auto Lower/Chain looper threader
- 2.Auto Tension Release
- 3.Built-in narrow rolled hem
- 4. Auto Tension & Fine Tuning
- 5.Auto Switch Off
- 6.Differential feed



INDEX

AUTO TENSION SERIES









■ MANUAL DIAL TENSION









OVERLOCK SERIES









P11.P12





■ PUNCHING MACHINE SERIES





■ SPECIFICATION

Function Model	MK 3050CL	MK 2040	MK 3045	MK 2030	MK 3000CL	MK 2020	MK 3040	MK 2010	MK 800	MK 1100	MK 1200	MK 700	MK 600	MK 500
Overlock	•	•		•	•	•		•	•	•	•	•	•	•
Cover Stitch	•		•		•		•							
Overlock Needle	2	2		1	2	2		1	2	1	1	2	2	1
Thread (Overlock)	2/3/4/5	2/3/4		2/3	2/3/4/5	2/3/4		2/3	3/4	3	3	3/4	3/4	3
Chain Stitch Needle	1		1		1		1							
Cover Stitch Needle	2-3		2-3		2-3		2-3							
Auto Tension & Fine Tuning	•	•	•	•										
Auto Tension Release	•	•	•	•	•	•	•	•						
Auto Switch Off	•	•	•	•	•	•	•	•	•	•	•	•	•	•
Auto Lower / Chain Looper Threader	•	•	•	•	•	•	•	•	•	•	•	•	•	•
Differential Feed	•	•	•	•	•	•	•	•	•	•	•	•	•	•
Built-in Narrow Rolled Hem	•	•		•	•	•		•	•	•	•	•	•	•

AUTO TENSION

Series

Merrylock 3050CL, a functional combination of overlock & cover stitch, will lead you into the unlimited creativity and imagination of sewing space. It reveals a friendly operation interface coming from human desire; operates with fluency to perform a perfect work.

By taking initiative approach of applying industrial standard specification is the main characteristic for Merrylock 3050CL to be unique from the others. Matching in excellence with professional sewing effect is highly accepted and praised by users. In addition, the mechanism design almost reaching 100% perfect even brings users' confidence for its reliable and durable usage. You will be amazed by its clever design, in particular when you face its friendly operation interface.



MK-3050CL

Overlock & Cover Stitch

2-Needle 2/3/4/5-Thread Overlock

1-Needle Chain Stitch

2-3-Needle Cover Stitch

Auto Tension & Fine Tuning

Auto Tension Release

Auto rension neie

Auto Switch Off

Auto Lower / Chain Looper Threader

Differential Feed

Built-in Narrow Rolled Hem



Overlock

2-Needle 2/3/4-Thread Auto Tension & Fine Tuning Auto Tension Release Auto Switch Off Auto Looper Threader Differential Feed Built-in Narrow Rolled Hem

Overlock

1-Needle Chain Stitch
2-3-Needle Cover Stitch
Auto Tension & Fine Tuning
Auto Tension Release
Auto Switch Off
Auto Looper Threader
Differential Feed

Overlock

1-Needle 2/3-Thread Auto Tension & Fine Tuning Auto Tension Release Auto Switch Off Auto Looper Threader Differential Feed Built-in Narrow Rolled Hem





MANUAL DIAL TENSION

Series



MK-3000CL

Overlock & Cover Stitch

2-Needle 2/3/4/5-Thread Overlock

1-Needle Chain Stitch

2-3-Needle Cover Stitch

Auto Tension & Fine Tuning

Auto Tension Release

Auto Switch Off

Auto Lower / Chain Looper Threader

Differential Feed

Built-in Narrow Rolled Hem







MK-2010



2-Needle 2/3/4-Thread Differential Feed Auto Looper Threader Built-in Narrow Rolled Hem Auto Tension Release Auto Switch Off

Cover Stitch

Merrylock.

1-Needle Chain Stitch 2-3-Needle Cover Stitch Differential Feed Auto Looper Threader Auto Tension Release Auto Switch Off

Overlock

1-Needle 2/3-Thread Differential Feed Auto Looper Threader Built-in Narrow Rolled Hem Auto Tension Release **Auto Switch Off**





OVERLOCK

11

Series



MK-700

Overlock

2-Needle 3/4-Thread Differential Feed Auto Looper Threader Built-in Narrow Rolled Hem Auto Switch Off

Design for your life



MK-600

Overlock

2-Needle 3/4-Thread Differential Feed Auto Looper Threader Built-in Narrow Rolled Hem Auto Switch Off



1-Needle 3-Thread Differential Feed Auto Looper Threader Built-in Narrow Rolled Hen Auto Switch Off

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OVERLOCK

Series



MK-800

Overlock

2-Needle 3/4-Thread Differential Feed Auto Looper Threader Built-in Narrow Rolled Hem Auto Switch Off

Design for your life



MK-1100



MK-1200



1-Needle 3-Thread
Differential Feed
Auto Looper Threader
Built-in Narrow Rolled Hem
Auto Switch Off



1-Needle 3-Thread Differential Feed Auto Looper Threader Built-in Narrow Rolled Hem Auto Switch Off



FRIENDLY INTERFACE

































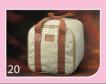












1. Looper Automatic Threader

A marvelous invention to offer the quickest way to thread the lower and cover stitch looper with one touch.

Build-in Narrow Rolled Hemming By finger tip controls without changing the

By finger tip controls without changing the needle plate. "N" for normal sewing, "R" for narrow, rolled hem and cover stitch sewing.

3. Stitch Length Dial

To offer an accurate stitch length from 1mm to 4mm

4. Cutting Width Knob

Provide a stitch width of up to 7mm

5. Auto Tension Dial

Provide uses easily to adjust tension by turning the auto tension dial to select auto tension setting to meet sewing stitches which uses would like.

6. Removable Upper Knife

The upper knife can be concealed and pulled and turned with ease.

7. Differential Feed Knob

With varid differential feed adjustment to produce the flat seams in knits, and prevent puckering in fine fabrics.

8. Snap-on Presser Foot

For varied foot changer by fingertip touch.

9. Auto Tension Auto Release

Rise up the presser foot to lead auto tension release, making threading smoothly.

10. Built-in Lamp

To light up the sewing area.

to light up the sewing area

11. Tension Fine Tuning & Color Coded Provide uses to miro-adjust tension to get the best stitches according to different fabric. The color coded tension fine tuning, thread guide and threads paths for correct threading without mistakes.

12. Built-in Recursive Handle

Portable and carry in balance with ease and auto-return to original position.

13. Hand Wheel

Turns counter-clockwise as conventional hand wheel.

14. Electronic Speed Controller

Without any heat produced.

15. Presser Foot Pressure Dial

Provide simpler attachment to adjust presser foot pressure for sewing different Fabrics.

16. Upper Looper Clutch

Provide overlock and coverstitch switched each other.

17. Auto Switch Off

Open the looper cover, then auto switch off.

18. 2-Thread Converter

The most convenient and simplest converter to switch 2-thread sewing option.

19. Clean Pocket

The best catcher to collect and clean scrap.

Soft carrying Case (Optional) Easy to pack for a sewing traveler.

Regardless of the fabric, you can sew a professional stitch, the industrial standard, for dressmaking, decorations, and ready-to-wear fashions.





































ACCESSORIES

Optional feet

- a. Beading /Sequin Foot
 Serging beads, pearls, sequins and piping is a snap with this beading foot
- b. Cording Foot
 Easily Serge decorative cording tape
 between two layers of fabric in one
 operation.
- c. Taping Foot Serging on tapes. On Stretch materials (knitwear) the seam are prevented from stretching when a tape is sewn on.
- d. Elastic Foot
 Serging on elastic tape with a uniform stretch.
- e. Blind hem /Lace Foot
 Designed specifically for stitching a
 turned hem.
 Achieve an expert look with this lace
 sewing foot.
- f. Shirring Foot Easily make and attach shirrs in one step to garments, pillows, and other home decorative items with this shirring foot.

ATTACHMENTS:

g.Single downturn hemmer

h.Binder double folder

i.Belt loop folder

i.Binder double folder

MANMANAMANA MINIMINIMINIMI 1d

WWWWWWWW

4b (narrow)

■ Perfect Stitching

1. Overlock Stitches

- 12 overlock stitch variations using
- 2,3, and 4 thread stitch formations. Perfect for all types of fabric, and any serging situations.
- a. Two-thread Wrapped Edge Overlock (narrow)
- b. Two-thread Wrapped Edge Overlock (wide)
- c. Two-thread Overedge (narrow)
- d. Two-thread Overedge (wide)
- e. Two-thread Rolled Hem
- f. Three-thread Overedge (narrow)
- g. Three-thread Overedge (wide)
- h. Three-thread Flatlock (narrow)
- i. Three-thread Flatlock (wide)
- j. Three-thread Rolled Hem
- k. Three-thread narrow Hem
- I. Three-thread Ultra-Stretch Mock Safety Stitch
- m. Four-thread Ultra-Stretch Mock Safety Stitch.

2. Chain Stitch

Two thread chain stitch - good for seaming, binding, gathering, and for decorative work on woven fabrics with little or no stretch.

3. Cover Stitches

Four versions of this industry-standard stitch - great for hemming knits, sewing elastics, stitching stretch lace, decorative seams, and binding edges.

- a. Triple Cover Stitch (width 5.6mm)
- b. Wide Cover Stitch (width 5.6mm)
- c. Narrow Cover Stitch (left and right narrow cover stitch)(width 2.8mm)

4. Combination Stitches

THE REPORT OF THE PARTY OF

4b (narrow)

4b (wide)

Four combination stitches (chain plus overlock). Strong seaming stitches that are great for fabrics that ravel easily.

- Four-thread Safety Stitch (one chain stitch and narrow or wide overlock)
- b. Five-thread Safety Stitch (one chain stitch and narrow or wide overlock)

PUNCHING MACHINE

Embellisher

Merrylock SP1000 Punching Machine Feature

Merrylock SP1000 is designed for surface embellishment like embroidery, requiring no threading or sewing; it simply "meshes" fabrics together. Merrylock SP1000 pushes fibers together creating beautiful surface embellishments. Simply move the fabric freely under the needles to create any look or design. Merrylock SP1000 can make all your projects from garments to scrapbooks more distinctive. Let your creativity unlimited with the new Merrylock SP1000

Embellish with fabrics, yarns, ribbons, decorative threads and trims, paper and almost any other material for sewing.



SP-1000 Punching Machine

- Safe and transparent pressure foot-protect your eyes. Easy to operate and to adjust the height.
- 2. Free-motion embellishing
- 3. Larger embellishing space
- 4. Longer free arm
- 5. No thread required
- 6. Dust box for cleaning easily
- 7. Electronic foot control
- 8. Built-in accessory box
- 9. Built-in lamp
- 10. Easy cleaning



Design for your life

Surface area adjustment

Customize the embellishing area by adding or removing needles.